



One-pot highly enantioselective catalytic Mannich-type reactions between aldehydes and stable α -amido sulfones: asymmetric synthesis of β -amino aldehydes and β -amino acids

Luca Deiana, Gui-Ling Zhao*, Pawel Dzedzic, Ramon Rios, Jan Vesely, Jesper Ekström, Armando Córdoba*

Department of Organic Chemistry, Arrhenius Laboratory, Stockholm University, SE-106 91 Stockholm, Sweden

ARTICLE INFO

Article history:

Received 21 August 2009

Revised 16 October 2009

Accepted 28 October 2009

Available online 1 November 2009

ABSTRACT

A highly enantioselective catalytic route to carbamate- and benzoate-protected β -amino aldehydes and β -amino acids is presented. The amino acid-catalyzed one-pot asymmetric reaction between unmodified aldehydes and α -amido sulfones gives the corresponding β -amino compounds with up to 95:5 dr and 97–>99% ee.

© 2009 Elsevier Ltd. All rights reserved.

The Mannich reaction and similar transformations involving nucleophilic addition to the C=N bond of imine derivatives are of significant importance in organic synthesis.¹ The resulting Mannich bases are valuable amine-containing compounds utilized as building blocks for pharmaceutically valuable compounds and natural products.² In the arena of asymmetric catalysis,³ the first successful examples of catalytic asymmetric additions of enolates to imines led to the beginning of the rapidly growing area of catalytic indirect Mannich-type reactions.⁴ Direct catalytic asymmetric Mannich-type reactions have also been developed using heterodimetallic complexes and di-nuclear zinc organometallic complexes, copper(II) bisoxazoline (BOX) complexes and Pd-complexes as catalysts, among others.^{5–7} In addition, organocatalytic direct enantioselective Mannich-type reactions have been developed.^{3c,3d} These asymmetric transformations are catalyzed by chiral Brønsted acids,⁸ cinchona alkaloids,⁹ proline and its derivatives,¹⁰ peptide derivatives¹¹ and acyclic amino acids.¹²

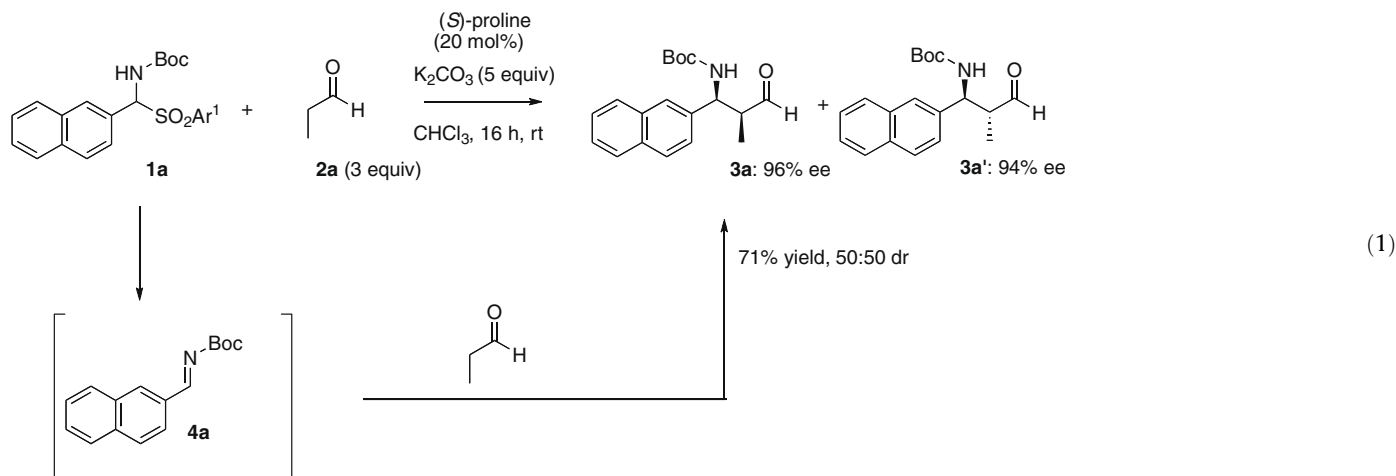
In this context, amino acids and their derivatives have been employed as catalysts for the addition of aldehydes to *N*-*p*-methoxyphenyl (PMP) imines^{10,12} and *N*-carbamoyl imines such as *N*-Boc-imines,¹³ *N*-Cbz-imines¹⁴ and *N*-(phenylmethylene)benzamides.¹⁵ However, because of their inherent high reactivity, *N*-carbamoyl imines are rather sensitive towards moisture and air, and their preparation is rather troublesome and their storage requires precautions. A possible and economic route to avoid these drawbacks is the in situ generation of the imine through the use of precursors with a good leaving group at the carbon α to the nitrogen atom. For

example, α -amido sulfones **1** are useful and highly suitable precursors as they are bench-stable solids and can be obtained readily by condensation of a carbamate and a sodium aryl sulfinate with the desired aldehyde.¹⁶ The α -amido sulfones **1** furnish the corresponding moisture-sensitive imines when treated with a base. In this context, they have been used in reactions employing metal-stabilized enolates,¹⁷ and the in situ formation of the imine has also been used in phase-transfer-catalyzed reactions in combination with an inorganic base.¹⁸ Despite the considerable benefits of this approach, which combines both operational simplicity and high selectivity via small molecule catalysis with the convenience of the employment of α -amido sulfones **1**, it has, to the best of our knowledge, not been applied to Mannich-type reactions employing natural amino acids as catalysts and to *syn*-diastereoselective transformations.¹⁹ Based on this and our previous experience,^{13b,15} we decided to investigate this one-pot strategy for the catalytic enantioselective Mannich-type addition of aldehydes to *N*-carbamoyl imines derived in situ from α -amido sulfones **1** using natural amino acids as catalysts. Herein, we present the successful application of this approach to the one-pot, highly enantioselective amino acid-catalyzed synthesis of β -amino aldehydes and β -amino acids with up to 95:5 dr and 97–>99% ee.

In an initial experiment, we found that (*S*)-proline catalyzed the reaction between α -amido sulfone **1a** (0.25 mmol) and propenal **2a** (0.75 mmol) via the intermediacy of imine **4a** with high chemoselectivity to give the corresponding β -amino aldehydes **3a** and **3a'** in high yields in a 50:50 ratio (Eq. 1). To our delight, the enantioselectivity was high (96% ee, *syn*-diastereoisomer; 94% ee, *anti*-isomer).

In order to improve the diastereoisomeric ratio of **3a**, we screened several inorganic bases in combination with proline as the catalyst (Table 1).²⁰

* Corresponding authors. Tel.: +46 8 162479; fax: +46 8 154908 (A.C.).
E-mail addresses: zhaogl@organ.su.se (G.-L. Zhao), acordova@organ.su.se, acordova1a@netscape.net (A. Córdoba).

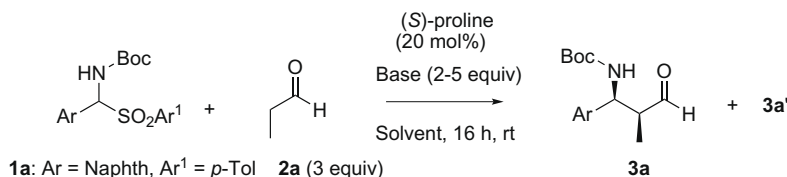


Several of the inorganic bases investigated in combination with (*S*)-proline enabled the formation of **3a** with high enantioselectivity (entries 1, 2, 4 and 5). The use of NaF and KF enabled the asymmetric assembly of **3a** from **1a** with moderate to high diastereoselectivity (entries 4 and 5).²¹ The choice of CHCl₃ as a solvent gave the highest stereoselectivity. For example, the combination of KF and proline in CHCl₃ gave an 84% combined yield of the two diastereoisomers with 91:9 dr (*syn/anti*) and >99% ee (entry 5). Encouraged by these results, we decided to investigate the catalytic one-pot asymmetric reaction between various α -amido sulfones **1** and different aldehydes **2** with KF as the base and (*S*)-proline as the organocatalyst (Table 2).²²

The one-pot enantioselective reactions proceeded with excellent chemo- and enantioselectivity and the corresponding *N*-Boc-, Cbz- and benzoyl-protected β -aminoaldehydes **3a–3j** were obtained in moderate to high yields with 97–99% ee. For example, (*S*)-proline catalyzed the asymmetric reaction between α -amido sulfone **1c** and propanal with high chemoselectivity and Boc-protected β -amino aldehyde **3c** was isolated in 92% yield predomi-

nantly as the *syn*-diastereomer with >99% ee (entry 3). The opposite enantiomers *ent*-**3a** and *ent*-**3b** with >99 and 99% ee, respectively, were prepared by using (*R*)-proline as the catalyst. Moreover, the reaction is operationally simple and readily scaled up. For example, to a mixture of **1b** (4 mmol, 1.44 g) in CHCl₃ (20 mL) were added KF (7.2 mmol, 1.8 equiv), aldehyde **2a** (12 mmol, 3 equiv) and (*S*)-proline (0.8 mmol, 20 mol %) at room temperature. After stirring for 16 h the reaction was quenched by the addition of water (20 mL). The aqueous layer was extracted with CHCl₃ (40 mL), the organic layer was dried over Na₂SO₄ and the solvent was removed under reduced pressure. Silica gel column chromatography (pentane–EtOAc mixtures) furnished the corresponding aldehyde **3b** in 70% yield with 10:1 dr and 99% ee. The β -amino aldehydes **3** were also converted into the corresponding β -amino acid **5b**²³ in high yield or γ -amino alcohol **6** by oxidation and reduction, respectively (Scheme 1). Comparison with the literature established that the absolute stereochemistry of **5b** {[α]_D²⁵ –15.2 (c 1.0), lit. [α]_D²⁵ –15.2 (c 1.0)^{13b}} was (2*S*,3*R*).

Table 1
Screening of inorganic bases for the enantioselective reactions between **1a** and **2a**^a



Entry	Base	Solvent	Yield ^b (%)	dr ^c	ee ^d (%)
1	K ₂ CO ₃ ^e	CHCl ₃	71	50:50	96 (94) ^g
2	K ₃ PO ₄ ^e	CHCl ₃	76	50:50	87 (85) ^g
3	Cs ₂ CO ₃ ^e	CHCl ₃	Trace	—	—
4	NaF ^e	CHCl ₃	14	67:33	99 (99) ^g
5	KF ^e	CHCl ₃	84	91:9	>99 (n.d.) ^g
6	KF ^f	CHCl ₃	45	93:7	97 (n.d.) ^g
7	KF ^e	DMF	72	50:50	36 (36) ^g
8	KF ^e	CH ₂ Cl ₂	67	83:17	99 (99) ^g

^a Experimental conditions: a mixture of **1a** (0.25 mmol), propanal **2a** (0.75 mmol), base and catalyst (20 mol %) in solvent (1.25 mL) was stirred under the conditions displayed in the Table.

^b Combined isolated yield of pure compounds **3a** and **3a'**.

^c Determined by ¹H NMR analyses of the crude reaction mixture.

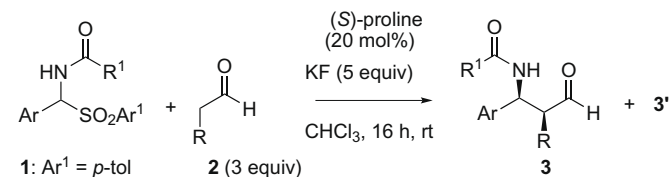
^d Determined by chiral-phase HPLC analysis of alcohol **6a** obtained by reduction of isolated **3a**.

^e 5 equiv of base was used.

^f 2.5 equiv of base was used.

^g ee of the *anti*-isomer.

Table 2
Direct organocatalytic asymmetric Mannich reactions between α -amido sulfones **1** and aldehydes **2**^a



Entry	Ar	R	R ¹	Product	Yield ^b (%)	dr ^c	ee ^d (%)
1	Naphth	Me	<i>t</i> -BuO	3a	84	91:9	>99 ^e
2	Ph	Me	<i>t</i> -BuO	3b	67	91:9	99
3	4-ClC ₆ H ₄	Me	<i>t</i> -BuO	3c	92	90:10	>99
4	4-MeOC ₆ H ₄	Me	<i>t</i> -BuO	3d	90	89:11	99
5	4-MeC ₆ H ₄	Me	<i>t</i> -BuO	3e	72	95:5	99
6	Ph	Me	BnO	3f	83	80:20	99 ^e
7	Ph	Me	Ph	3g	53	67:33	97
8	Naphth	Me	BnO	3h	50	75:25	98
9	Ph	Et	<i>t</i> -BuO	3i	76	91:9	99
10	Ph	<i>i</i> Pr	<i>t</i> -BuO	3j	47	95:5	99

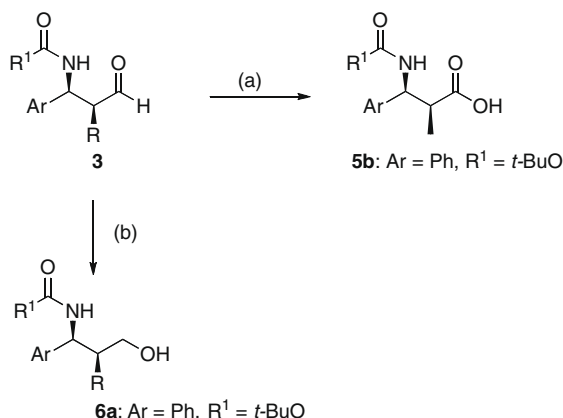
^a Experimental conditions: a mixture of **1** (0.25 mmol), aldehyde **2** (0.75 mmol), KF (1.25 mmol) and (*S*)-proline (20 mol%) in CHCl₃ (1.25 mL) was stirred at rt for 16 h.

^b Isolated combined yield of pure compound **3** and **3'**.

^c *Syn/anti* ratio determined by ¹H NMR analysis.

^d Determined by chiral-phase HPLC analysis of pure aldehyde **3**.

^e Determined by chiral-phase HPLC analysis of alcohol **6** obtained by reduction of isolated **3**. The ee of the minor diastereoisomer is not shown.



Scheme 1. Reagents: ClO₂, *iso*-butene, KH₂PO₄, *t*-BuOH/H₂O (5:1), 72%. (b) NaBH₄, MeOH, 0 °C, 90%.

In summary, we have reported a highly enantioselective catalytic route to carbamate- and benzoate-protected β -amino aldehydes and β -amino acids. The one-pot organocatalytic reactions between α -amido sulfones and unmodified aldehydes proceeded with high chemo- and enantioselectivity to furnish β -amino aldehydes in high yields with 97–>99% ee. Further elaboration of this one-pot transformation and its synthetic application are ongoing in our laboratory. For example, this protocol should also be applicable to other C–C bond-forming reactions such as the Aza–Morita–Baylis–Hillman-type reaction.^{13e}

Acknowledgements

We gratefully acknowledge the Swedish National Research Council and Carl-Trygger Foundation for financial support.

References and notes

- Mannich, C.; Krösche, W. *Arch. Pharm.* **1912**, 250, 647.
- For excellent reviews see: (a) Kleinmann, E. F., In *Comprehensive Organic Synthesis*; Trost, B. M., Fleming, I., Eds.; Pergamon Press: New York, 1991; Vol. 2., Chapter 4.1 (b) Arend, M.; Westerman, B.; Risch, N. *Angew. Chem., Int. Ed.* **1998**, 37, 1044; (c) Denmark, S.; Nicaise, O. J.-C., In *Comprehensive Asymmetric Catalysis*; Jacobsen, E. N., Pfaltz, A., Yamamoto, H., Eds.; Springer: Berlin, 1999; Vol. 2, p 93; (d) Tramontini, M.; Angiolini, L. *Tetrahedron* **1990**, 46, 1791; (e) Hellmann, H.; Optiz, G. *α -Aminoalkylierung*; Verlag Chemie: Weinheim, 1960, p 1; (f) For examples, see: *Enantioselective Synthesis of β -Amino Acids*; Juaristi, E., Ed.; Wiley-VCH: Weinheim, 1997; (g) Risch, N.; Esser, A. *Liebigs Ann.* **1992**, 233; (h) Risch, N.; Arend, M., In *Houben-Weyl: Methoden der Organischen Chemie*; Müller, E., Ed.; Thieme: Stuttgart, 1995; Vol. E21b, p 1908; (i) Vinkovic, V.; Sunjic, V. *Tetrahedron* **1997**, 53, 689; (j) Enders, D.; Ward, D.; Adam, J.; Raabe, G. *Angew. Chem., Int. Ed. Engl.* **1996**, 35, 981; (k) Enders, D.; Oberbörsch, S.; Adam, J.; Ward, D. *Synthesis* **2002**, 18, 1737; (l) Kober, R.; Papadopoulos, K.; Miltz, W.; Enders, D.; Steglich, W.; Reuter, H.; Puff, H. *Tetrahedron* **1985**, 42, 1963.
- (a) Kobayashi, S.; Ishitani, H.; Ueno, M. *J. Am. Chem. Soc.* **1998**, 120, 431; (b) Kobayashi, S.; Ishitani, H. *Chem. Rev.* **1999**, 99, 1069; (c) Córdova, A. *Acc. Chem. Res.* **2004**, 37, 102; (d) Ting, A.; Schaus, S. E. *Eur. J. Org. Chem.* **2007**, 5797.
- (a) Kobayashi, S.; Hamada, T.; Manabe, K. *J. Am. Chem. Soc.* **2002**, 124, 5640; (b) Ishitani, H.; Ueno, M.; Kobayashi, S. *Org. Lett.* **2002**, 4, 143; (c) Ishitani, H.; Ueno, S.; Kobayashi, S. *J. Am. Chem. Soc.* **2000**, 122, 8180; (d) Hamashima, Y.; Yagi, K.; Tamas, H.; Sodeoka, M. *J. Am. Chem. Soc.* **2002**, 124, 14530; (e) Hamashima, Y.; Hotta, M.; Sodeoka, M. *J. Am. Chem. Soc.* **2002**, 124, 11240; (f) Ferraris, D.; Young, B.; Cox, C.; Drury, W. J., III; Dudding, T.; Lectka, T. *J. Org. Chem.* **1998**, 63, 6090; (g) Ferraris, D.; Young, B.; Cox, C.; Dudding, T.; Drury, W. J., III; Ryzhkov, L.; Taggi, T.; Lectka, T. *J. Am. Chem. Soc.* **2002**, 124, 67; (h) Josephsohn, W. S.; Snapper, M. L.; Hoveyda, A. H. *J. Am. Chem. Soc.* **2004**, 126, 3734.
- Yamasaki, S.; Iida, T.; Shibasaki, M. *Tetrahedron Lett.* **1999**, 40, 307.
- (a) Matsunaga, S.; Kumagai, N.; Harada, N.; Harada, S.; Shibasaki, M. *J. Am. Chem. Soc.* **2003**, 125, 4712; (b) Trost, B. M.; Terrell, L. M. *J. Am. Chem. Soc.* **2003**, 125, 338.
- (a) Juhl, K.; Gathergood, N.; Jørgensen, K. A. *Angew. Chem., Int. Ed.* **2001**, 40, 2995; (b) Marigo, M.; Kjaersgaard, A.; Juhl, K.; Gathergood, N.; Jørgensen, K. A. *Chem. Eur. J.* **2003**, 9, 2359; (c) Hamashima, Y.; Sasamoto, N.; Hotta, D.; Somei, H.; Umabayashi, N.; Sodeoka, M. *Angew. Chem., Int. Ed.* **2005**, 44, 1525; (d) Hamashima, Y.; Sasamoto, N.; Umabayashi, N.; Sodeoka, M. *Chem. Asian J.* **2008**, 3, 1443.
- (a) Akiyama, T.; Itoh, J.; Yokota, K.; Fuchibe, K. *Angew. Chem., Int. Ed.* **2004**, 43, 1566; (b) Uraguchi, D.; Terada, M. *J. Am. Chem. Soc.* **2004**, 126, 5356.
- (a) Lou, S.; Taoka, B. M.; Ting, A.; Schaus, S. J. *Am. Chem. Soc.* **2005**, 127, 11256; (b) Fini, F.; Bernardi, L.; Herrera, R. P.; Petersen, D.; Ricci, A.; Sgarzani, V. *Adv. Synth. Catal.* **2006**, 348, 2043; (c) Marianacci, O.; Micheletti, G.; Bernardi, L.; Fini, F.; Fochi, M. F.; Pettersen, D.; Sgarzani, V.; Ricci, A. *Chem. Eur. J.* **2007**, 13, 8338.
- For selected examples, see: (a) List, B. *J. Am. Chem. Soc.* **2000**, 122, 9336; (b) Córdova, A.; Watanabe, S.-i.; Tanaka, F.; Notz, W.; Barbas, C. F., III. *J. Am. Chem. Soc.* **2002**, 124, 1866; (c) Münch, A.; Wendt, B.; Christmann, M. *Synlett* **2004**, 2751; (d) Zhuang, W.; Saaby, S.; Jørgensen, K. A. *Angew. Chem., Int. Ed.* **2004**, 43, 4476; (e) Fustero, S.; Jimenez, D.; Sanz-Cervera, J. F.; Sanchez-Rosello, M.; Esteban, E.; Simon-Fuentes, A. *Org. Lett.* **2005**, 7, 3433; (f) Cobb, A. J. A.; Shaw, D. M.; Ley, S. V. *Synlett* **2004**, 558; (g) Cobb, A. J. A.; Shaw, D. M.; Longbottom, D. A.; Gold, J. B.; Ley, S. V. *Org. Biomol. Chem.* **2005**, 3, 84; (h) List, B.; Pojarliev, P.; Biller, W. T.; Martin, H. J. *J. Am. Chem. Soc.* **2002**, 124, 827; (i) Ibrahim, I.; Córdova, A. *Chem. Commun.* **2006**, 1760; (j) Ibrahim, I.; Casas, J.; Córdova, A. *Angew. Chem., Int. Ed.* **2004**, 43, 6528; (k) Ibrahim, I.; Zou, W.; Casas, J.; Sundén, H.; Córdova, A. *Tetrahedron* **2006**, 62, 357; (l) Chi, Y.; Gellman, S. J. *J. Am. Chem. Soc.* **2006**, 128, 6804; (m) Ibrahim, I.; Sundén, H.; Dziedzic, P.; Rios, R.; Córdova, A. *Adv. Synth. Catal.* **2007**, 349, 1868; (n) Córdova, A. *Synlett* **2003**, 1651; (o) Córdova, A. *Chem. Eur. J.* **2004**, 10, 1987; (p) Ibrahim, I.; Córdova, A. *Tetrahedron Lett.* **2005**, 46, 2839; (q) Liao, W.-W.; Ibrahim, I.; Córdova, A. *Chem. Commun.* **2006**, 674; (r) Hayashi, Y.; Tsuboi, W.; Ashimine, I.; Urushima, T.; Shoji, M.; Sakai, K. *Angew. Chem., Int. Ed.* **2003**, 42, 3677; (s) Hayashi, Y.; Urushima, T.; Shoji, M.; Uchiumaru, T.; Shiina, I. *Adv. Synth. Catal.* **2005**, 347, 1595.
- Wenzel, E. N.; Jacobsen, E. N. *J. Am. Chem. Soc.* **2002**, 124, 12964.
- For selected examples, see: (a) Ibrahim, I.; Zou, W.; Engqvist, M.; Xu, Y. *Chem. Eur. J.* **2005**, 11, 7024; (b) Dziedzic, P.; Córdova, A. *Tetrahedron: Asymmetry* **2007**, 18, 1033; (c) Cheng, L.; Han, X.; Huang, H.; Wah Wong, M.; Lu, Y. *Chem. Commun.* **2007**, 4143; (d) Cheng, L.; Wu, X.; Lu, X. *Org. Biomol. Chem.* **2007**, 5, 1018; (e) Dziedzic, P.; Ibrahim, I.; Córdova, A. *Tetrahedron Lett.* **2008**, 49, 803.
- (a) Yang, J. W.; Stadler, M.; List, B. *Angew. Chem., Int. Ed.* **2007**, 46, 609; (b) Vesely, J.; Rios, R.; Ibrahim, I.; Córdova, A. *Tetrahedron Lett.* **2007**, 48, 421; (c) Yang, J. W.; Chandler, C.; Stadler, M.; Kampen, D.; List, B. *Nature* **2008**, 452, 453; (d) Dziedzic, P.; Vesely, J.; Córdova, A. *Tetrahedron Lett.* **2008**, 49, 6631; (e) Vesely, J.; Dziedzic, P.; Córdova, A. *Tetrahedron Lett.* **2007**, 48, 6900; (f) Gianelli, C.; Sambri, L.; Carlone, A.; Bartoli, G.; Melchiorre, P. *Angew. Chem., Int. Ed.* **2008**, 47, 8700; (g) Kano, T.; Yamaguchi, Y.; Maruoka, K. *Angew. Chem., Int. Ed.* **2009**, 48, 1838; For the first use of ketones as donors, see: (h) Enders, D.; Grondal, C.; Vrettou, M. *Synthesis* **2006**, 3597.
- For the use of the Cbz protecting group, see Refs. 13b, 13f and Hayashi, Y.; Okano, T.; Itoh, T.; Urushima, T.; Ishikawa, H.; Uchimaruru, T. *Angew. Chem., Int. Ed.* **2008**, 47, 9053.
- Dziedzic, P.; Schyman, P.; Kullberg, M.; Córdova, A. *Chem. Eur. J.* **2009**, 15, 4044.

16. For a review see: (a) Petrini, M. *Chem. Rev.* **2005**, *105*, 3949; (b) Kanazawa, A. M.; Denis, J. -N.; Greene, A. E. *J. Org. Chem.* **1994**, *59*, 1238; (c) Pearson, W. H.; Lindbeck, A. C.; Kampf, J. W. *J. Am. Chem. Soc.* **1993**, *115*, 2622; (d) Song, J.; Wang, Y.; Deng, L. *J. Am. Chem. Soc.* **2006**, *128*, 6048.
17. (a) Palomo, C.; Oiarbide, M.; Landa, A.; Gonzales-Rego, M. C.; Garcia, J. M.; Gonzales, A.; Odriozola, J. M.; Martin-Pastor, M.; Linden, A. *J. Am. Chem. Soc.* **2002**, *124*, 8637. and references therein; (b) Palomo, C.; Oiarbide, M.; Laso, A.; Lopez, R. *J. Am. Chem. Soc.* **2005**, *127*, 17622.
18. (a) Fini, F.; Sgarzani, V.; Pettersen, D.; Herrera, R. P.; Bernardi, L.; Ricci, A. *Angew. Chem., Int. Ed.* **2005**, *44*, 7975; (b) Song, J.; Shih, H.-W.; Deng, L. *Org. Lett.* **2007**, *9*, 603; (c) Niess, B.; Jørgensen, K. A. *Chem. Commun.* **2007**, 1620. See also Refs. 9b,c.
19. During our investigations, an elegant one-pot *anti*-selective synthesis of **3b'** and **3f** which requires 4 day reactions was reported, see Ref. 13f.
20. *Typical experimental procedure:* To a mixture of **1a** (0.25 mmol) in solvent (1.25 mL) were added base, aldehyde **2a** (0.75 mmol) and (S)-proline (20 mol%) at room temperature. After stirring for 16 h, the reaction was quenched by the addition of brine (5 mL) and extracted with EtOAc (3 × 25 mL). The combined organic layers were dried with Na₂SO₄, and the solvent was removed under reduced pressure. Silica gel column chromatography of the residue (pentane–EtOAc mixtures or toluene–EtOAc mixtures) furnished the corresponding aldehyde **3a**. $[\alpha]_D^{25}$ –17.8 (c 1.0, CHCl₃). ¹H NMR (CDCl₃, 400 MHz) δ 9.75 (s, 1H), 7.85–7.81 (m, 3H), 7.70 (s, 1H), 7.52–7.46 (m, 2H), 7.38–7.36 (m, 1H), 5.35 (br s, 1H), 5.24 (br s, 1H), 2.97 (s, 1H), 1.43 (s, 9H), 1.10 (d, *J* = 7.2 Hz, 3H); ¹³C NMR (CDCl₃, 100 MHz) δ 203.1, 155.3, 132.9, 129.2, 128.8, 128.0, 127.7, 126.5, 126.2, 125.6, 124.7, 122.9, 79.7, 51.6, 28.4, 28.3, 9.4; HRMS (ESI) (C₁₉H₂₃NO₃Na) [M+Na]⁺ requires *m/z* 336.1570, found *m/z* 336.1558. For the ee determination, the aldehyde **3a** was reduced in situ by diluting the reaction mixture with MeOH (1 mL) and adding excess NaBH₄ at 0 °C. After stirring for 10 min, the reaction mixture was transferred to a stirred mixture of EtOAc (20 mL) and 2 M HCl (3 mL) at 0 °C. Next, Na₂SO₄ was added, the solution was filtered and concentrated under reduced pressure. The crude residue was purified by silica gel column chromatography (pentane–EtOAc, 2:1) to give pure alcohol **6a**. $[\alpha]_D^{25}$ –48.3 (c 1.0, CHCl₃). ¹H NMR (CDCl₃, 400 MHz) δ 7.84–7.81 (m, 3H), 7.68 (s, 1H), 7.51–7.39 (m, 3H), 5.41 (d, *J* = 9.6 Hz, 1H), 5.24 (d, *J* = 7.2 Hz, 1H), 3.54 (br s, 1H), 3.42 (t, *J* = 10.4 Hz, 1H), 3.33 (br s, 1H), 2.32–2.25 (m, 1H), 1.48 (s, 9H), 0.72 (d, *J* = 6.4 Hz, 3H); ¹³C NMR (CDCl₃, 100 MHz) δ 156.8, 138.1, 133.4, 132.6, 128.3, 127.9, 127.7, 126.4, 126.0, 125.1, 123.7, 80.3, 65.2, 54.4, 41.2, 28.5, 10.8; The ee of the product was determined by chiral HPLC analysis (Chiralpak ODH column, *n*-hexane-2-propanol = 95/5, 1.0 mL/min, 210 nm, *t*_R (minor) = 13.9 min, *t*_R (major) = 17.1 min; HRMS (ESI) (C₁₉H₂₅NO₃Na) [M+Na]⁺ requires *m/z* 338.1727, found *m/z* 338.1713.
21. It is important to fine-tune the number of equivalents of KF in order to achieve the optimum diastereoselectivity.
22. *Typical experimental procedure:* To a mixture of **1** (0.25 mmol) in CHCl₃ (1.25 mL) were added KF (5 equiv), aldehyde **2** (0.75 mmol) and (S)-proline (20 mol%) at room temperature. After stirring for 16 h, the reaction was quenched by the addition of brine (5 mL) and extracted with EtOAc (3 × 25 mL). Next, the combined organic layers were dried over Na₂SO₄ and concentrated under reduced pressure. Silica gel column chromatography (pentane–EtOAc mixtures or toluene–EtOAc mixtures) furnished the corresponding aldehydes **3**. Data for **3c**: ¹H NMR (400 MHz, CDCl₃): δ = 9.67 (s, 1H), 7.31 (d, *J* = 8.4 Hz, 2H), 7.19 (d, *J* = 8.8 Hz, 2H), 5.22–5.04 (m, 2H), 2.86–2.78 (m, 1H), 1.40 (s, 9H), 1.06 (d, *J* = 7.2 Hz, 3H). ¹³C NMR (100 MHz, CDCl₃): δ = 203.0, 155.3, 129.1, 128.3, 79.8, 51.5, 36.7, 28.5, 9.6; $[\alpha]_D^{25}$ –3.6 (c 1.0, CHCl₃). The enantiomeric excess was determined by HPLC on a Daicel Chiralpak AD column with hexane-*i*-PrOH (98:2) as the eluent. Flow: 0.5 mL/min; minor isomer: *t*_R = 18.8 min; major isomer: *t*_R = 28.8 min; HRMS (ESI): calcd for (C₁₅H₂₀NO₃Cl) [M+Na]⁺ requires *m/z* 320.1024, found 320.1035.
23. The β-amino aldehyde **3b** (2.1 mmol) was added to *t*-BuOH/water (5:1, 24 mL), followed by addition of *iso*-butene (9 mmol), KH₂PO₄ (3.2 mmol) and NaClO₂ (7.2 mmol). After stirring for 24 h, the reaction mixture was quenched with brine (25 mL) and extracted with EtOAc (3 × 75 mL). The combined organic layer was dried over Na₂SO₄ and the solvent was removed under reduced pressure. The crude product was purified by column chromatography (pentane–EtOAc mixtures) to afford pure acid **5b** (72%). The spectral data were in accordance with the literature, see Ref. 13b.